

Open-PHA™

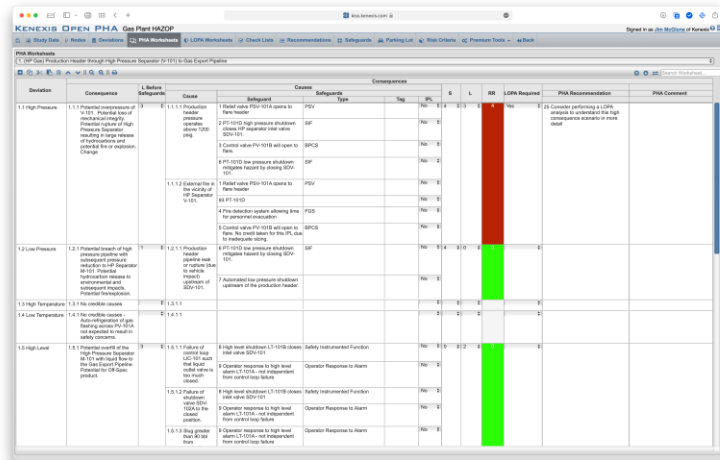
HAZOP, LOPA, SPR Software

Since Kenexis launched Open-PHA™ software, thousands of users have downloaded and use the software worldwide. Our software solves some complicated problems that other PHA software vendors have ignored.

Deliberately Different

First, our software was created from the beginning to be a comprehensive, cloud-based software product. Then the need for a desktop local version was developed from the same code to facilitate HAZOP and LOPA workshops in remote locations with limited internet access.

The two versions use the same core code and work together for our customers. Then we did something other software vendors would never consider, we gave away Open-PHA™ Desktop at **no charge**.



Deviation	Consequence	I Defect	Cause	Subsequent	Cause	Subsequent	Type	Tag	S	L	R	LOPA Required	PHA Recommendation	PHA Comment	
1.1 High Pressure	1.1.1 Potential overpressure of 100% (100% of design pressure) due to high pressure alarm failure. Includes in large volume of hydrocarbons and possible fire or explosion. Damage.	1.1.1.1	1.1.1.1.1 Protection system failure (e.g., high pressure alarm failure).	1.1.1.1.1.1 Failure mode: High pressure alarm failure.	1.1.1.1.1.2 Failure mode: High pressure alarm failure.	1.1.1.1.1.3 Failure mode: High pressure alarm failure.	SP	100-100	100	100	100	100	100	100	100
1.2 Low Pressure	1.2.1 Potential loss of high pressure process due to low pressure alarm failure. Includes in large volume of hydrocarbons and possible fire or explosion. Damage.	1.2.1.1	1.2.1.1.1 Protection system failure (e.g., low pressure alarm failure).	1.2.1.1.1.1 Failure mode: Low pressure alarm failure.	1.2.1.1.1.2 Failure mode: Low pressure alarm failure.	1.2.1.1.1.3 Failure mode: Low pressure alarm failure.	SP	100-100	100	100	100	100	100	100	100
1.3 High Temperature	1.3.1 High temperature due to high temperature alarm failure. Includes in large volume of hydrocarbons and possible fire or explosion. Damage.	1.3.1.1	1.3.1.1.1 Protection system failure (e.g., high temperature alarm failure).	1.3.1.1.1.1 Failure mode: High temperature alarm failure.	1.3.1.1.1.2 Failure mode: High temperature alarm failure.	1.3.1.1.1.3 Failure mode: High temperature alarm failure.	SP	100-100	100	100	100	100	100	100	100
1.4 Low Temperature	1.4.1 Low temperature due to low temperature alarm failure. Includes in large volume of hydrocarbons and possible fire or explosion. Damage.	1.4.1.1	1.4.1.1.1 Protection system failure (e.g., low temperature alarm failure).	1.4.1.1.1.1 Failure mode: Low temperature alarm failure.	1.4.1.1.1.2 Failure mode: Low temperature alarm failure.	1.4.1.1.1.3 Failure mode: Low temperature alarm failure.	SP	100-100	100	100	100	100	100	100	100
1.5 High Level	1.5.1 High level due to high level alarm failure. Includes in large volume of hydrocarbons and possible fire or explosion. Damage.	1.5.1.1	1.5.1.1.1 Protection system failure (e.g., high level alarm failure).	1.5.1.1.1.1 Failure mode: High level alarm failure.	1.5.1.1.1.2 Failure mode: High level alarm failure.	1.5.1.1.1.3 Failure mode: High level alarm failure.	SP	100-100	100	100	100	100	100	100	100

Second, other PHA software vendors created software that recorded the studies but saved the information in a format that was restrictive and difficult to integrate into other analysis tools. Open-PHA™ was built with a super-set data structure so that the information recorded can be accessed by virtually any other software tool including corporate business intelligence software to dashboard critical safety study data for all your sites. The data is so available that word processing software can create a custom report using defined wildcards like <%Lopa_Recommendations%> to list all the studies LOPA Recommendations.

Third, no one likes software revisions and fees to upgrade so we built Open-PHA™ Cloud and Open-PHA™ Desktop to automatically keep up to date at no charge. Open-PHA™ Cloud is an annual subscription license; however, any revisions or upgrades are included as part of the license.

Finally, we built Open-PHA™ knowing you may want to use the data in other applications. Our software does not lock up your study data in a proprietary, unusable format. In fact, your study data can easily be exported from Open-PHA™.

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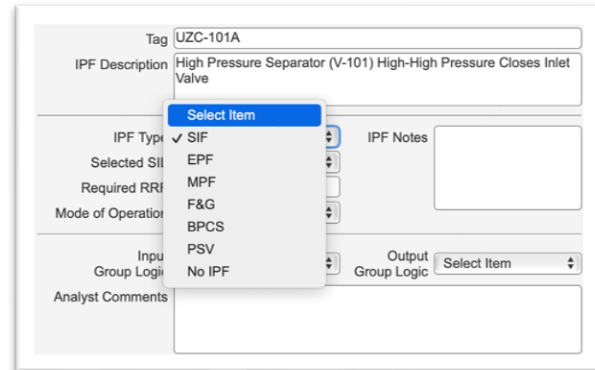
HAZOP, LOPA, SPR Software

Features

Open-PHA™ Cloud and Open-PHA™ Desktop are designed for documenting, analyzing, and maintaining Process Hazards Analysis studies such as HAZOP and LOPA.

Open-PHA™ Desktop is a complete PHA software package and is free to download and use on a Windows, Mac, and Linux computer.

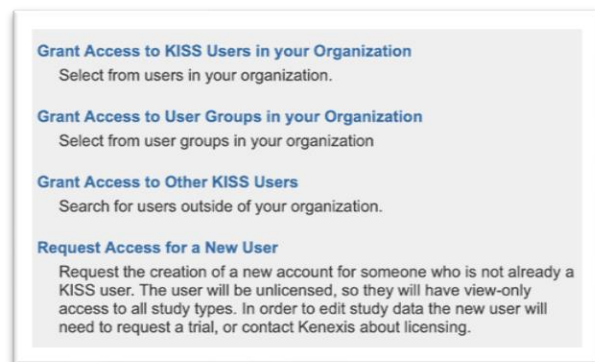
Open-PHA™ Cloud is enhanced using internet-based computing. Added features enhance the software and provide access to the other software tools from Kenexis like synchronizing IPFs (an IPF can be a SIF, EPF, MPF, F&G, BPCS, PSV) from Open-PHA™ Cloud with our other software to perform SIL Verification or Fault-tree Analysis.



Both products support customized Templates, Reporting, Risk Matrix, Likelihood Categories, Consequence Categories, Risk Rankings, Nodes, Deviations, HAZOP & LOPA Worksheets, Recommendations, Safeguards, a Parking Lot, and Checklist.

Open-PHA™ Desktop stores files locally on your computer without the need for an internet connection to facilitate work in remote areas. In many cases, this is enough for the small shop or contractor working on a budget. If at some point in the future you want to upgrade to the cloud version, the process is easy and now you can take advantage of the cloud-based storage provided from Open-PHA™ Cloud.

Cloud-based Kenexis software products provide advanced features including secure storage and sharing, and integration with other software Kenexis software. The storage and sharing provide much more than just a file storage system. Our secure cloud-based platform is used to share secure and controllable access for editing or viewing files at a site, with corporate, and even with third parties. Now instead of emailing files and losing version control, everyone throughout the lifecycle can interact with one set of files



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securely and completely under your control. This is significant when files need to be shared especially outside of your organization with a contract engineering firm.

Open-PHA™ data structure design is fully integrated using an open-source JSON standardized data structure that is revolutionizing PHA documentation. This structure allows the development of tools that can display a single set of data as a HAZOP worksheet, LOPA worksheet, or Bow-tie diagram. Gone are the days of porting and manipulating data and worrying about the consistency of information across multiple files, studies, or data structures. This allows the data from multiple scenarios to be rolled up into easier to use hazard registers and visualized with graphical approaches like bow-tie diagrams, eliminating the frustration of managing replicated data in multiple locations and different languages.

Open-PHA™ supports both explicit and the less common implicit LOPA. In an Explicit LOPA, the team establishes a TMEL target based on a consequence severity, then explicitly defined frequencies of cause, and applies frequency modifiers such as conditional modifiers, enabling events and probabilities of failure for IPL's. In an implicit LOPA, the team works with the concept of "LOPA credits".

Features	Open-PHA Desktop™	Open-PHA Cloud™
Configurable HAZOP and LOPA Worksheets	✓	✓
Configurable Risk Criteria	✓	✓
Recommendation Tracking	✓	✓
Cause Indexed & Consequence Indexed PHA Support	✓	✓
Implicit & Explicit LOPA Support	✓	✓
Deep Copy & Paste, Search & Replace	✓	✓
Cross-Platform Support (Windows/Mac/Linux)	✓	✓
Cloud-Based Enterprise Solution		✓
Robust User Management and Access Controls		✓
Supports PHA/LOPA Templating		✓
Reusable Libraries of Causes, Safeguards, etc.		✓
Dashboarding of Key Performance Indicators		✓
Revision Management & Study Version Controls		✓
Integration with Vertigo™ SIS Lifecycle Management Software		✓
Custom Report Generation from *.DOCX Templates		✓
AI-Enabled Spell Check & Translation (supports over 60 languages)		✓
Bowtie Visualization of LOPA Scenarios		✓
Import from PHAWorks™, PHA-Pro™, and LEADER™		✓



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Migrating PHA Studies to Open-PHA™

We realize you have PHA studies on other software including spreadsheets and transitioning to secure cloud-based solutions may seem difficult and time consuming. Let us make that easy for you. We will create the merge tool and port your PHA studies into Open-PHA™ and then you can take advantage of our unified hazard assessment data structure to perform SIL Verification, Fault-tree Analysis, Quantitative Bowtie Analysis, and SIS Life Cycle Management.

Because HAZOP and LOPA studies are the core of process safety documentation, we believe it is important for the information contained within the HAZOP and LOPA to be easily shared across common applications and platforms. Open-PHA™ was developed to make it easy to pull data from HAZOP and LOPA studies into custom software tools for broad analysis and custom reporting. This philosophy is a paradigm shift in PHA software as file data structures have historically been proprietary to prevent third-party access and discourage the use of competing software tools.

We will help you transition from your existing PHA software to Open-PHA™ software and provide training to make the transition easy.

Kenexis

Kenexis is a process safety consulting engineering firm that provides technical safety engineering services for new and existing facilities including performance-based fire and gas mapping, and risk analysis for industries that manage risks related to chemicals or stored energy. Focused on process safety, we provide consulting engineering services, software, and training.

